

FIG 9

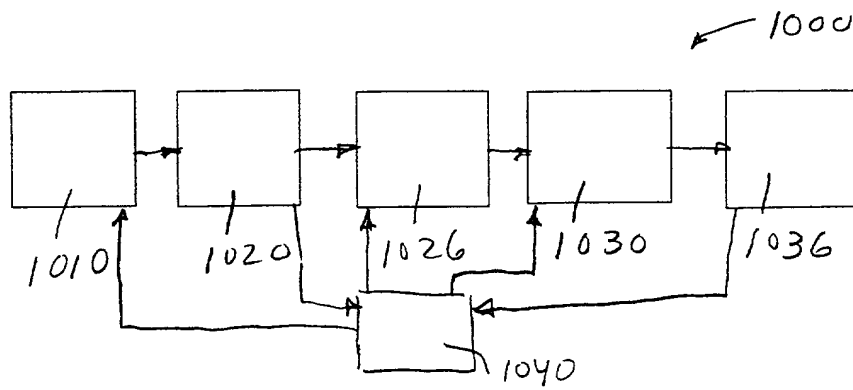


FIG. 10

FIG. A1A PRIOR ART

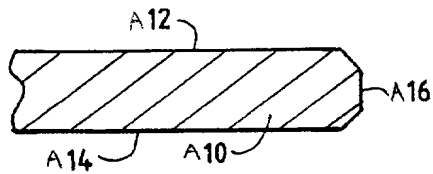


FIG. A2A

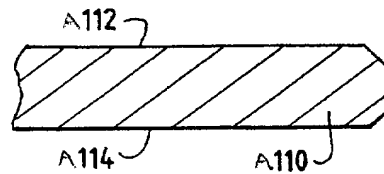


FIG. A1B PRIOR ART

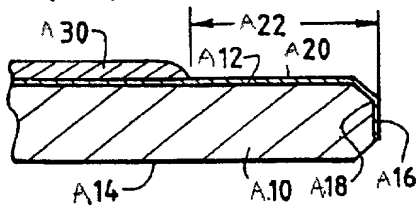


FIG. A2B

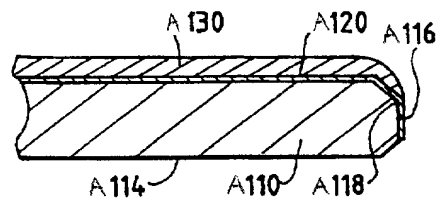


FIG. A1C PRIOR ART

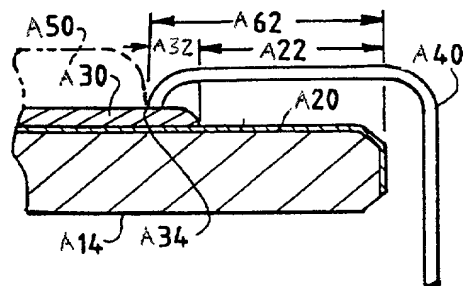


FIG. A2C

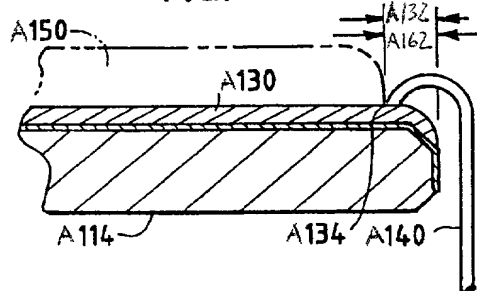


FIG. A1D PRIOR ART

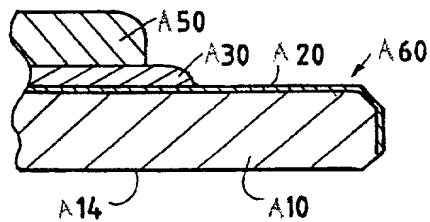


FIG. A2D

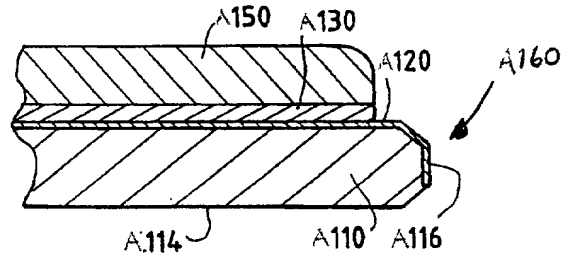


FIG. A3

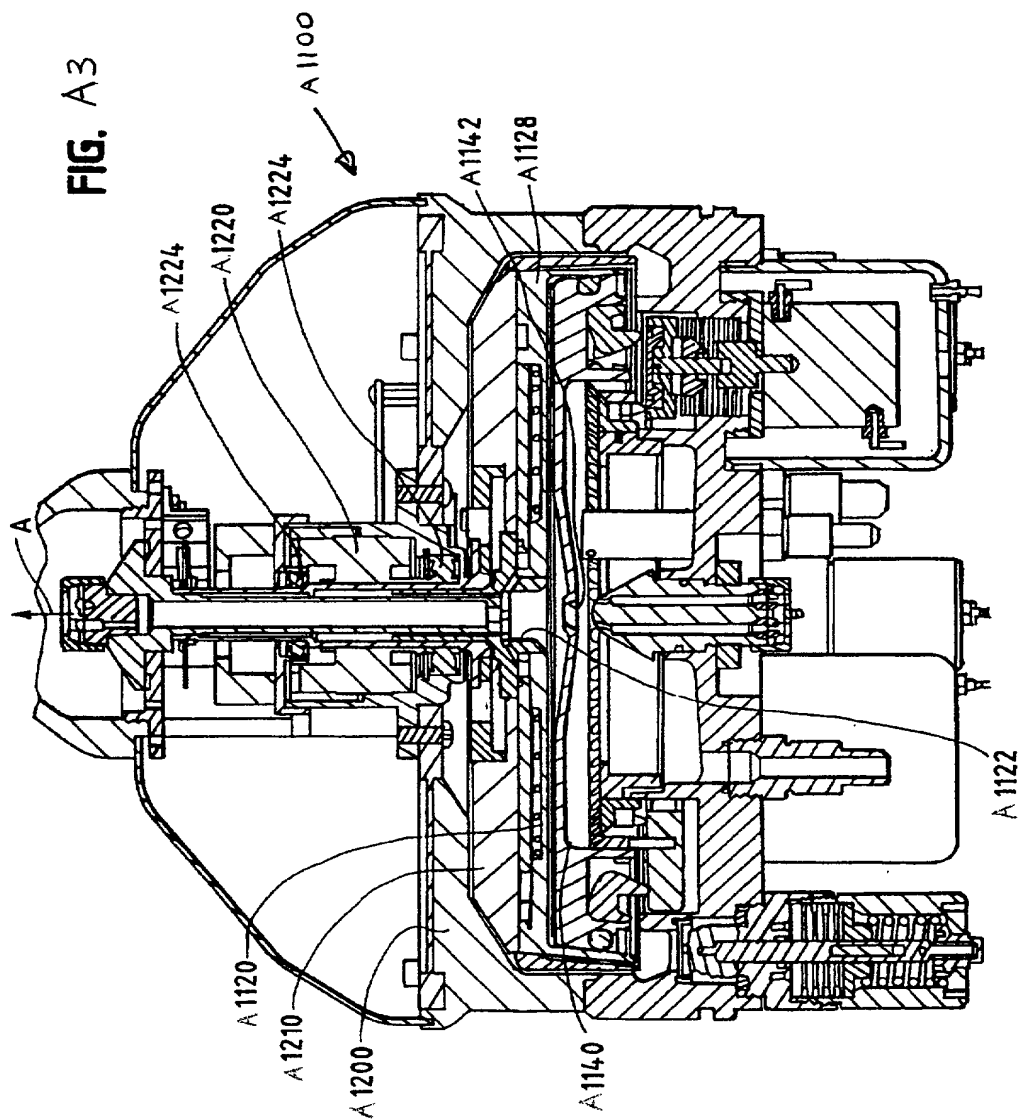
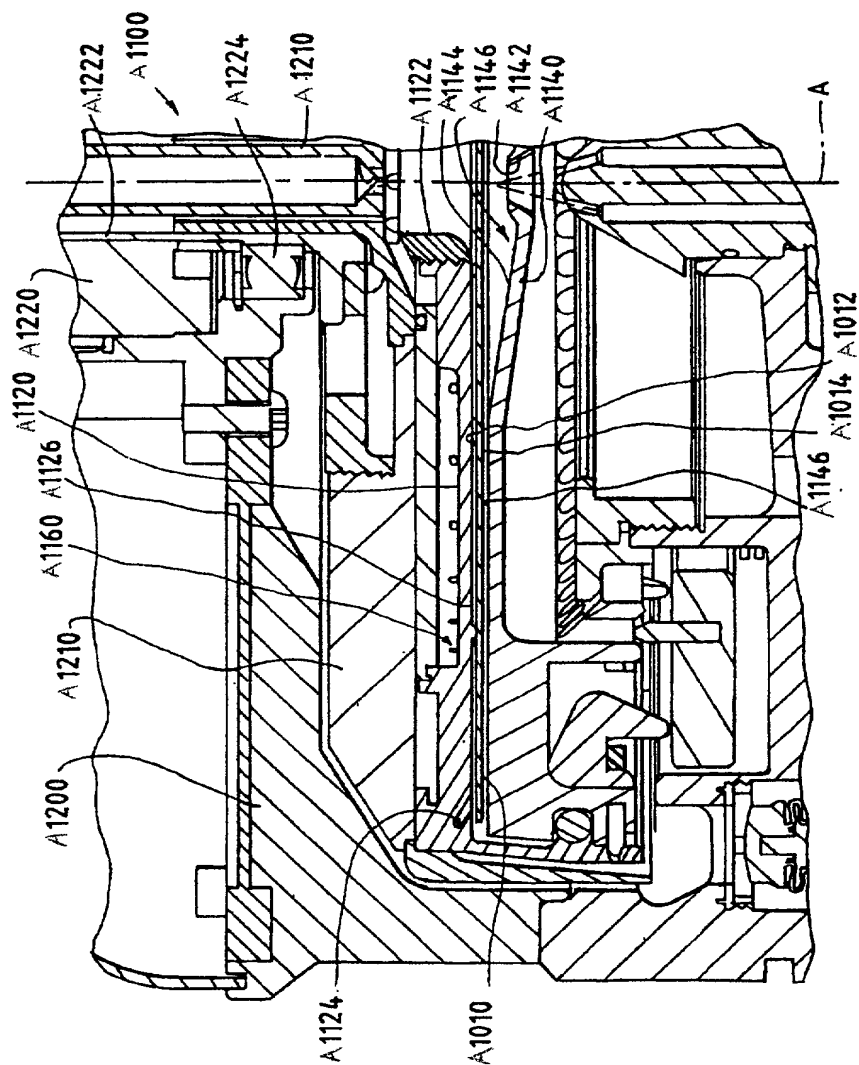


FIG. A4



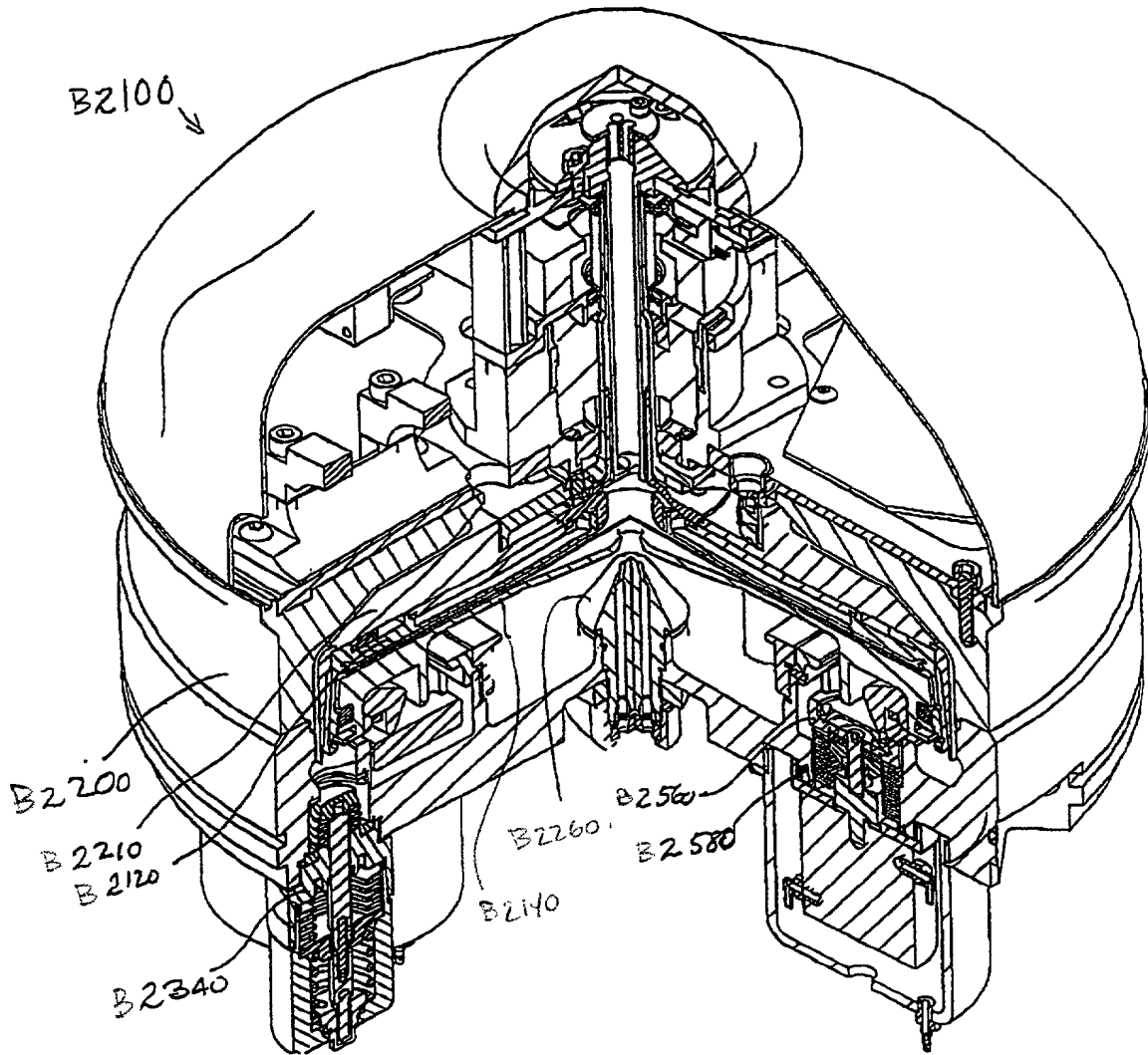
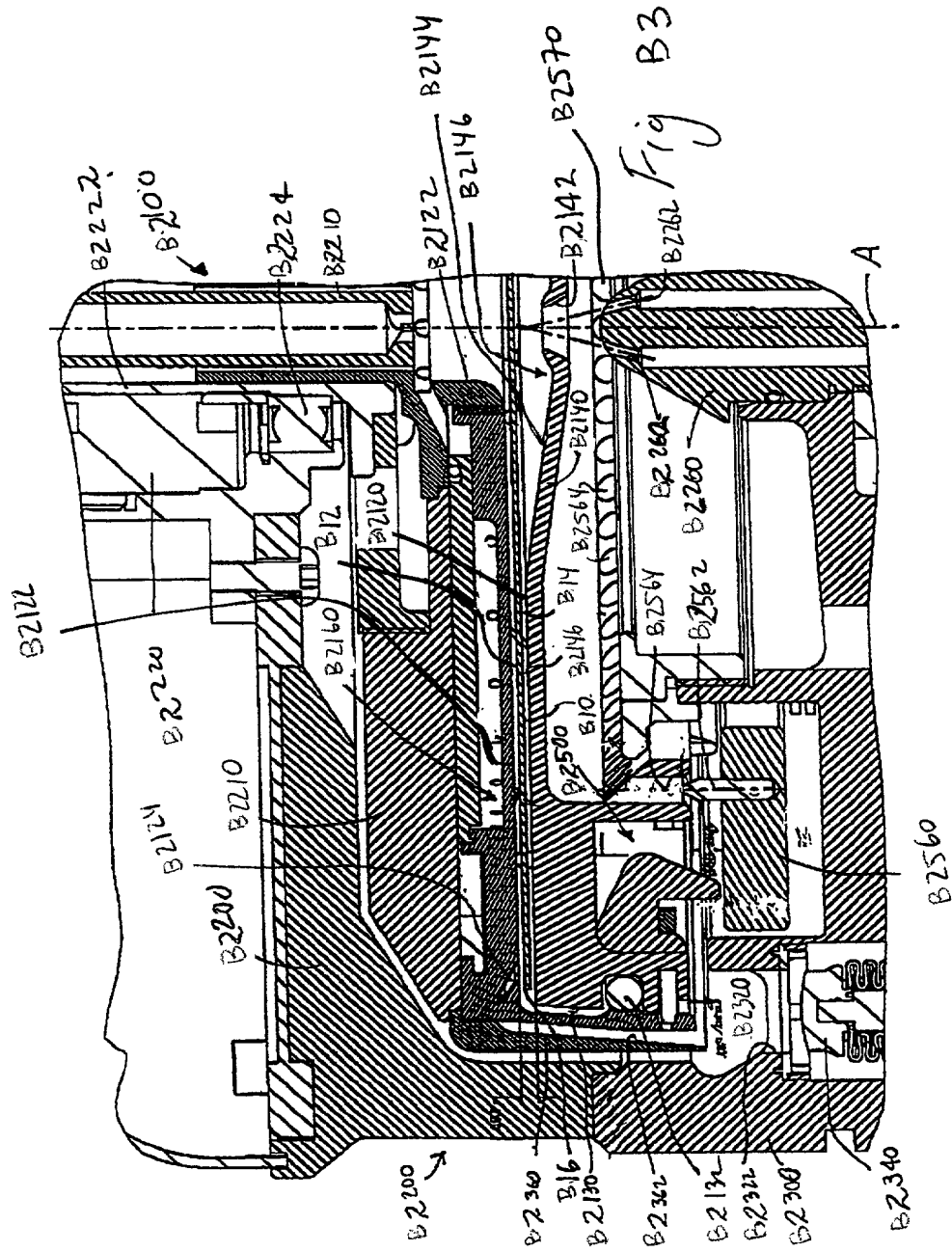


Fig. B1



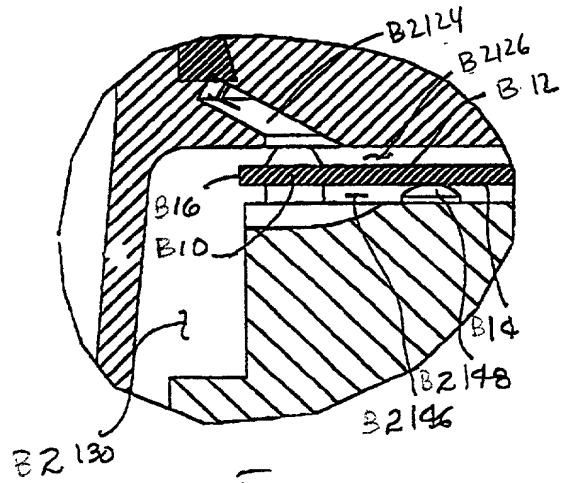


Fig. B4

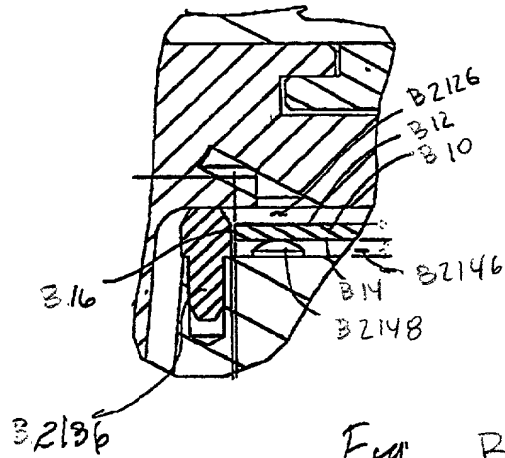


Fig. B5

T06020" T6420660

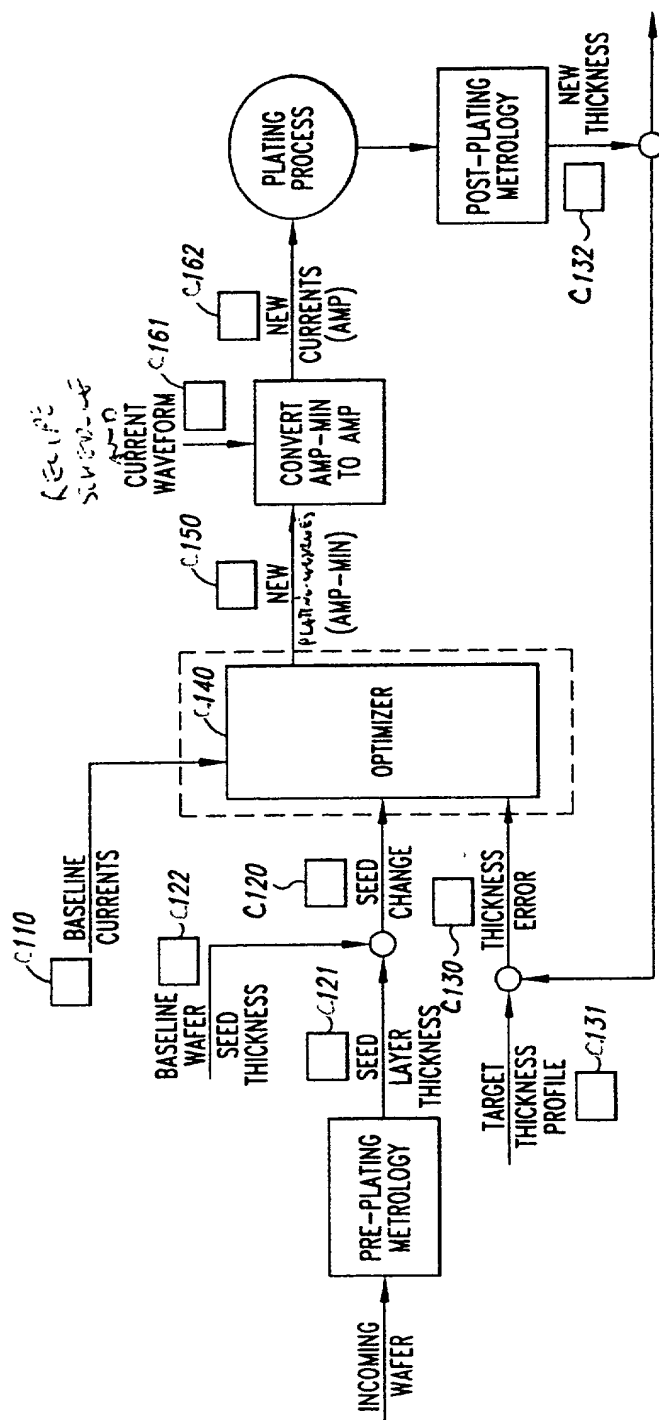


Fig. C1

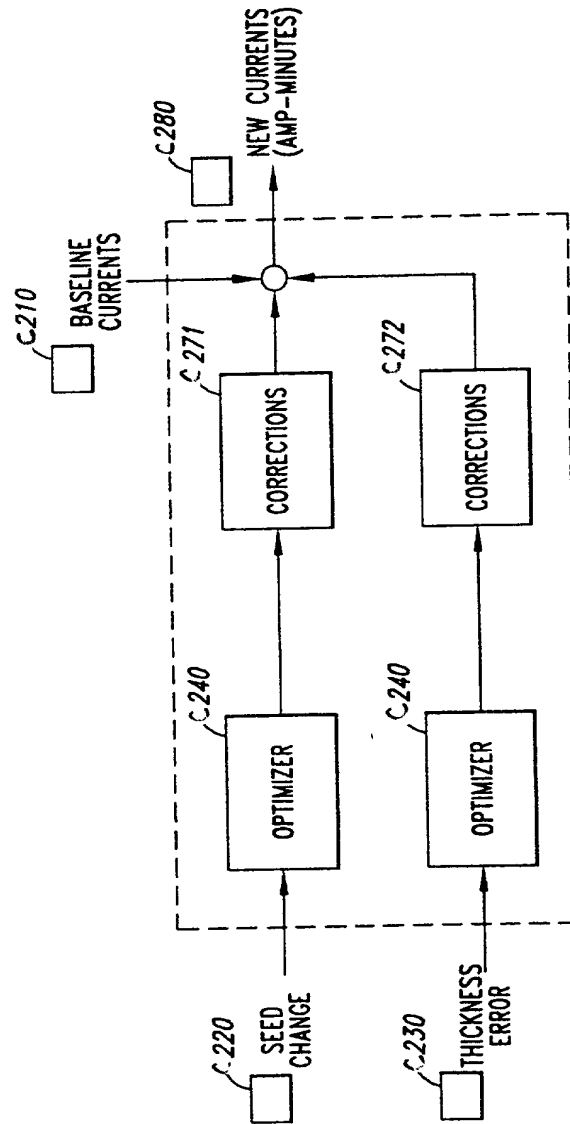


Fig. C2

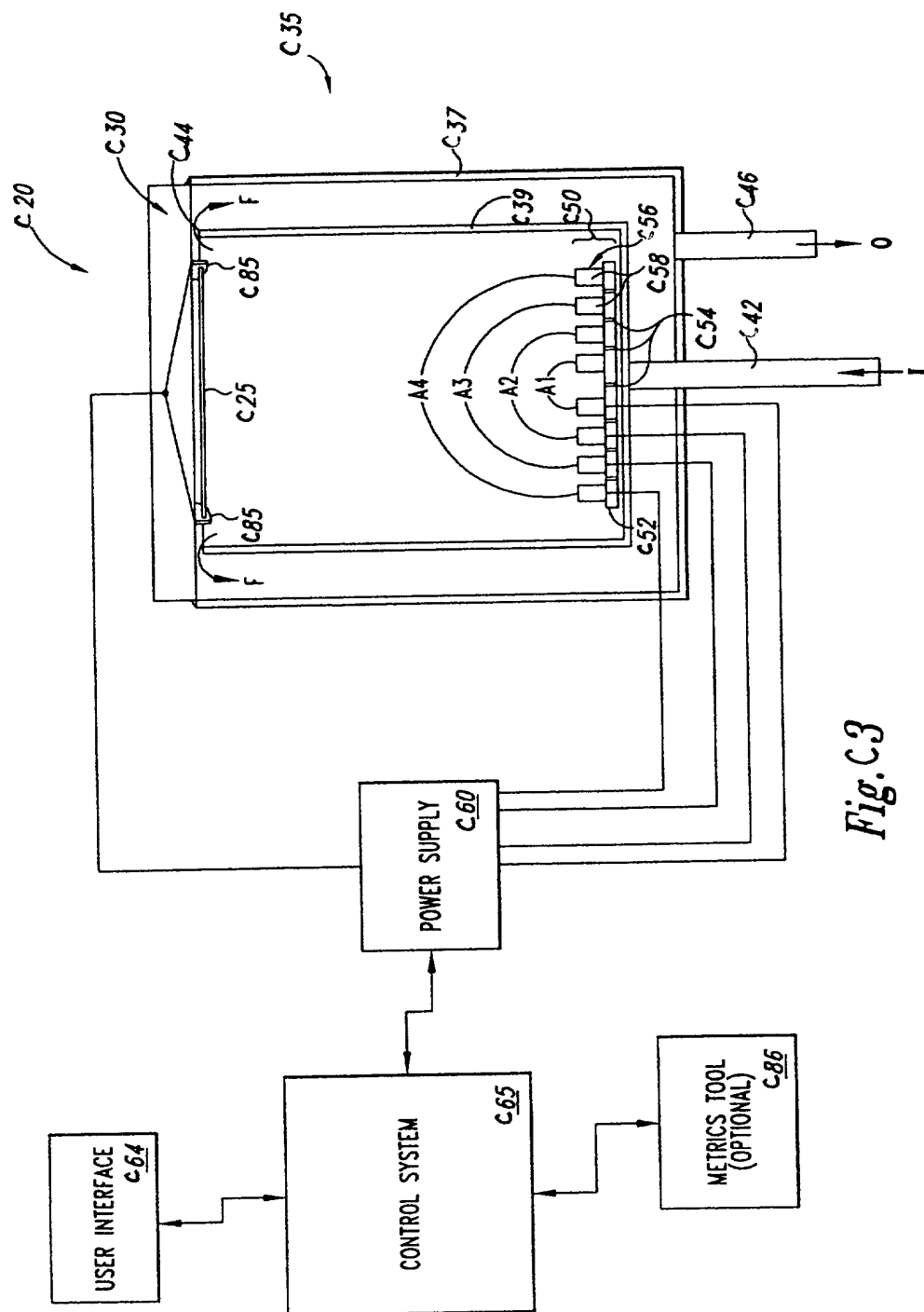
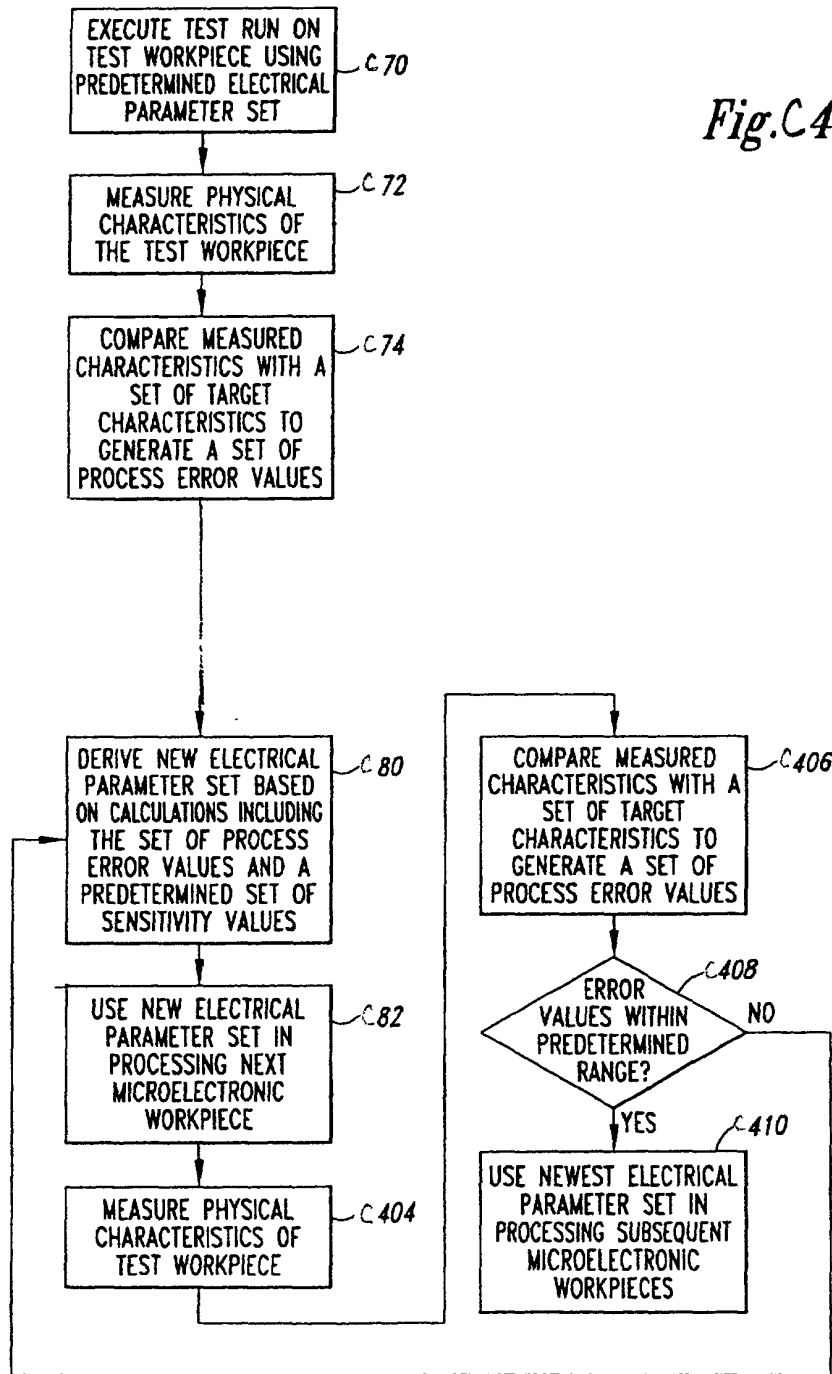


Fig. C3

Fig. C4



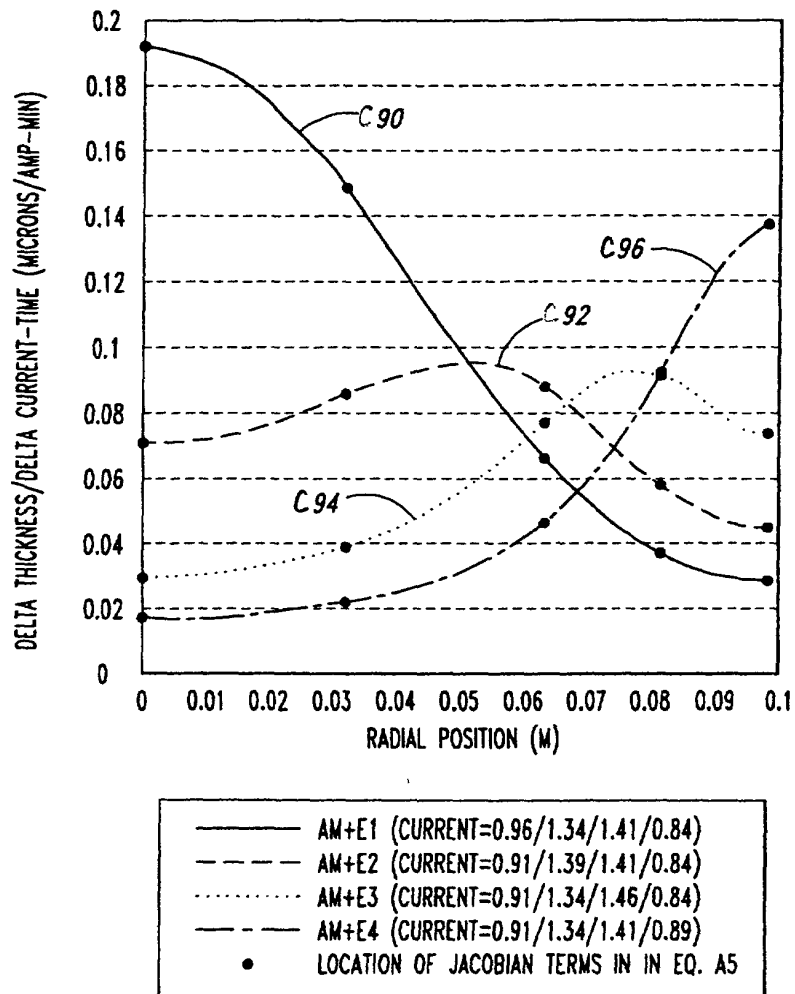


Fig.C5

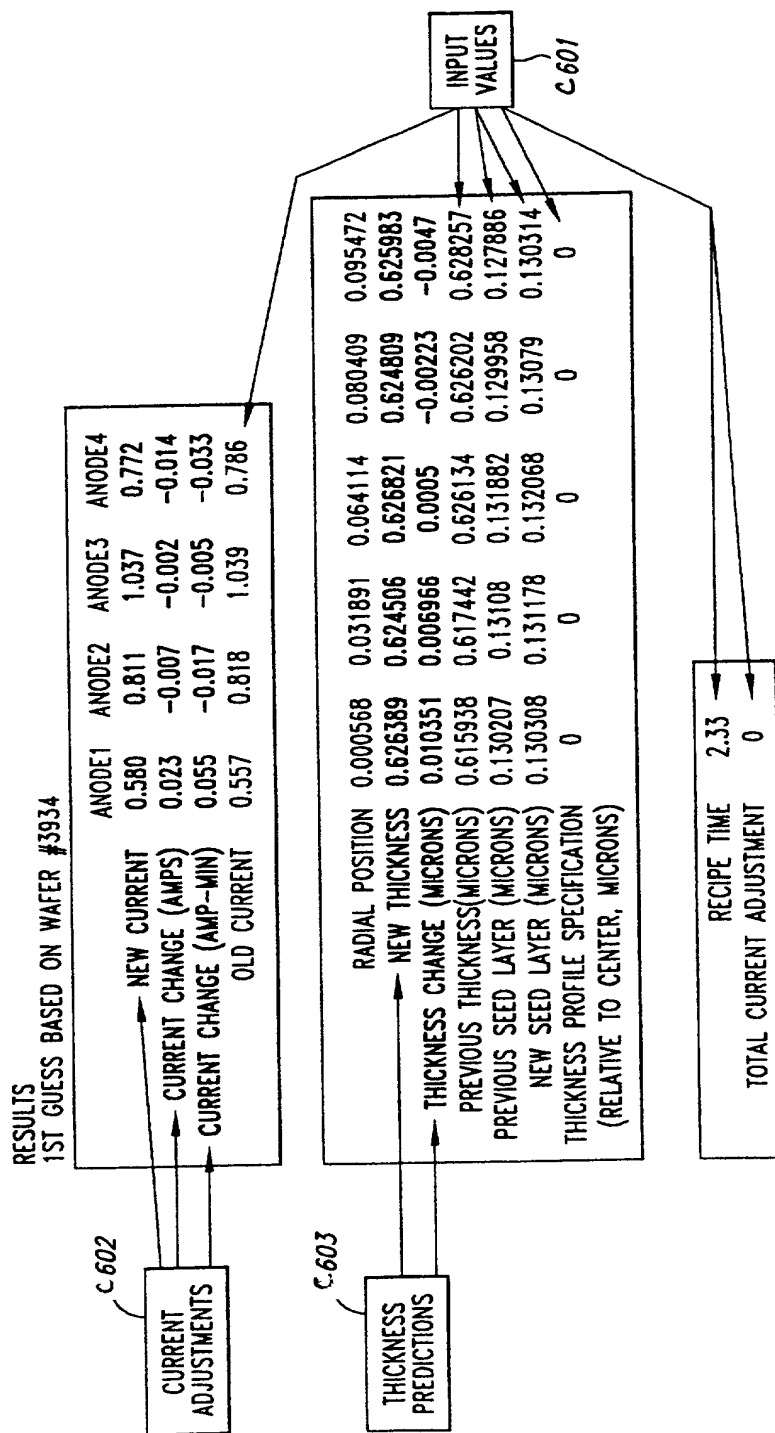


Fig.C6

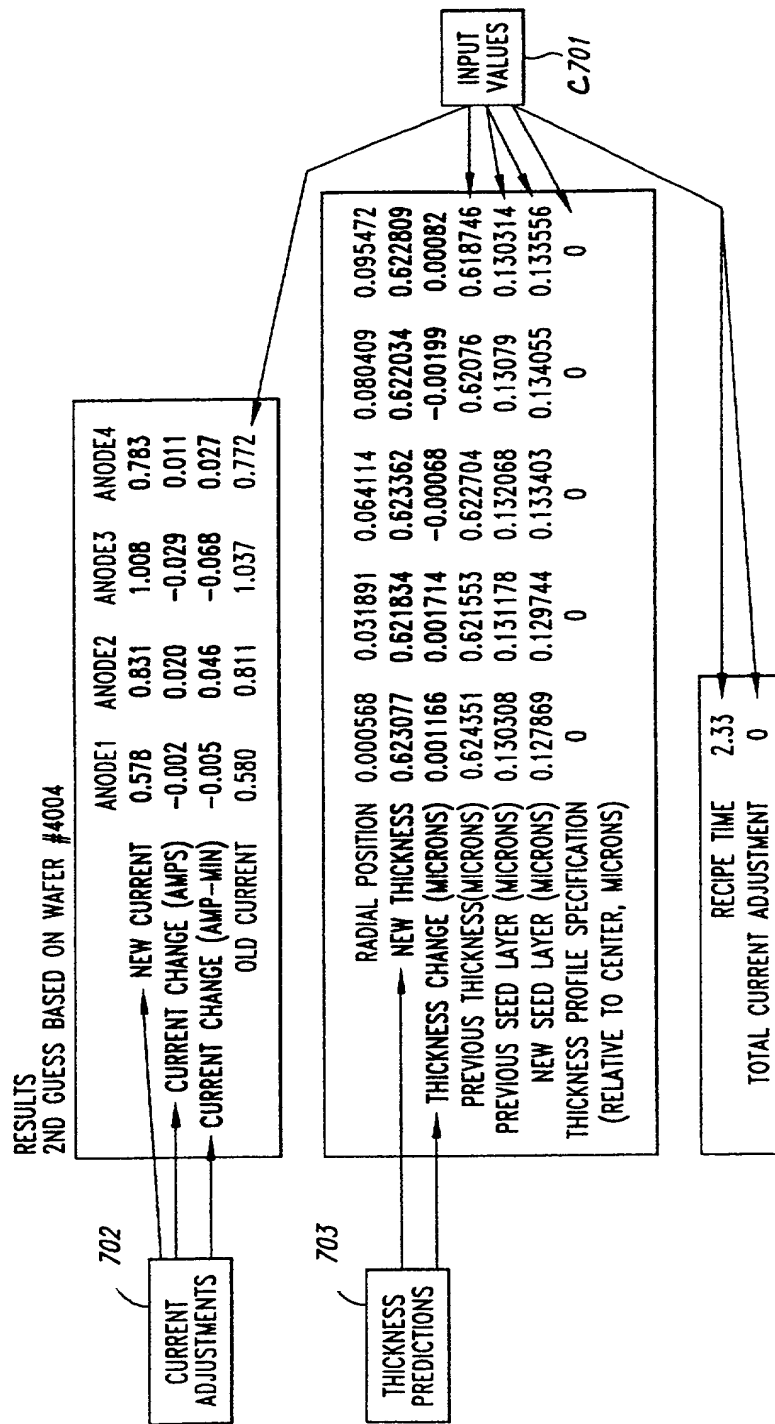


Fig.C7

FIGURE C8

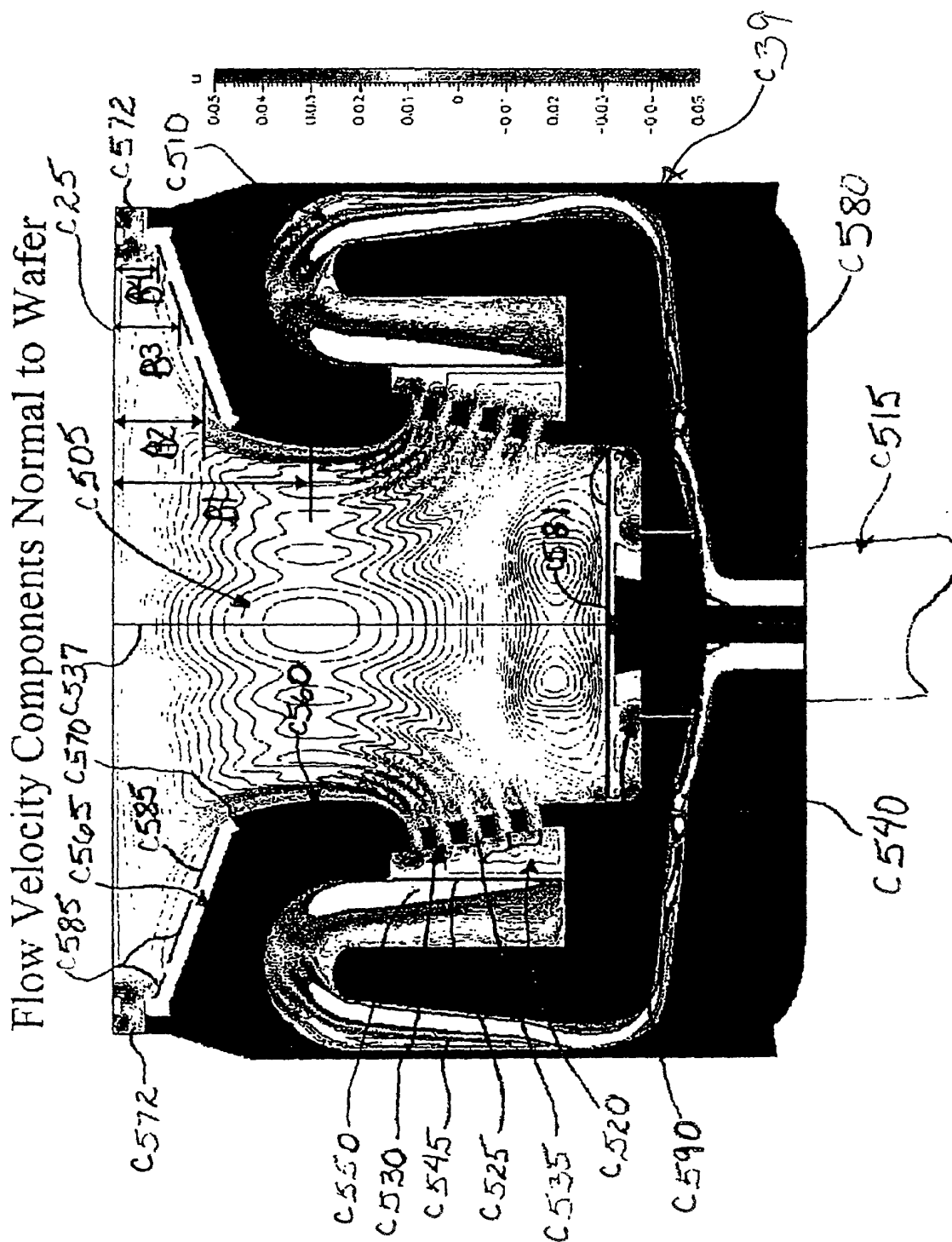
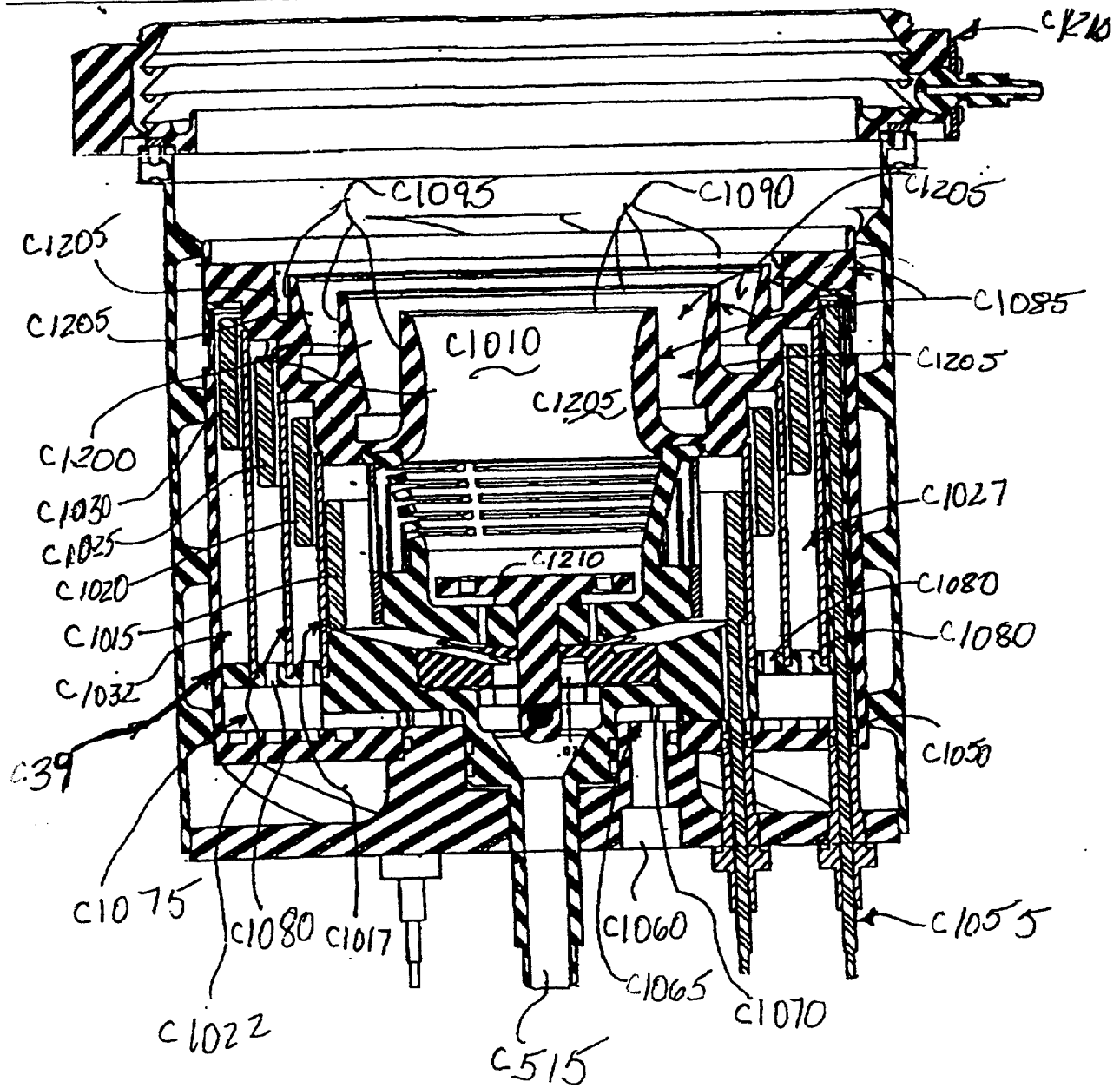


FIGURE C⁹

09902491.070901

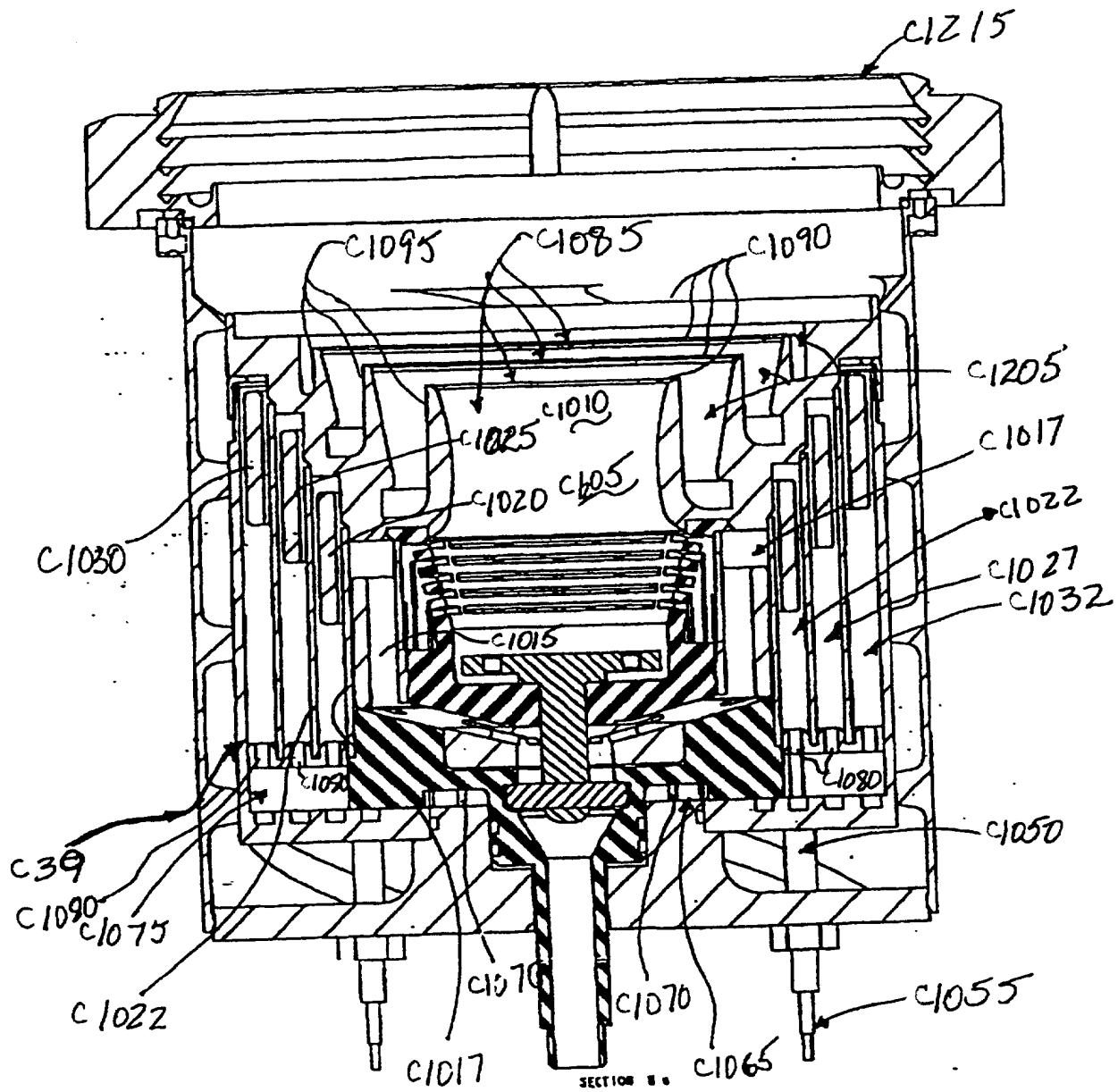


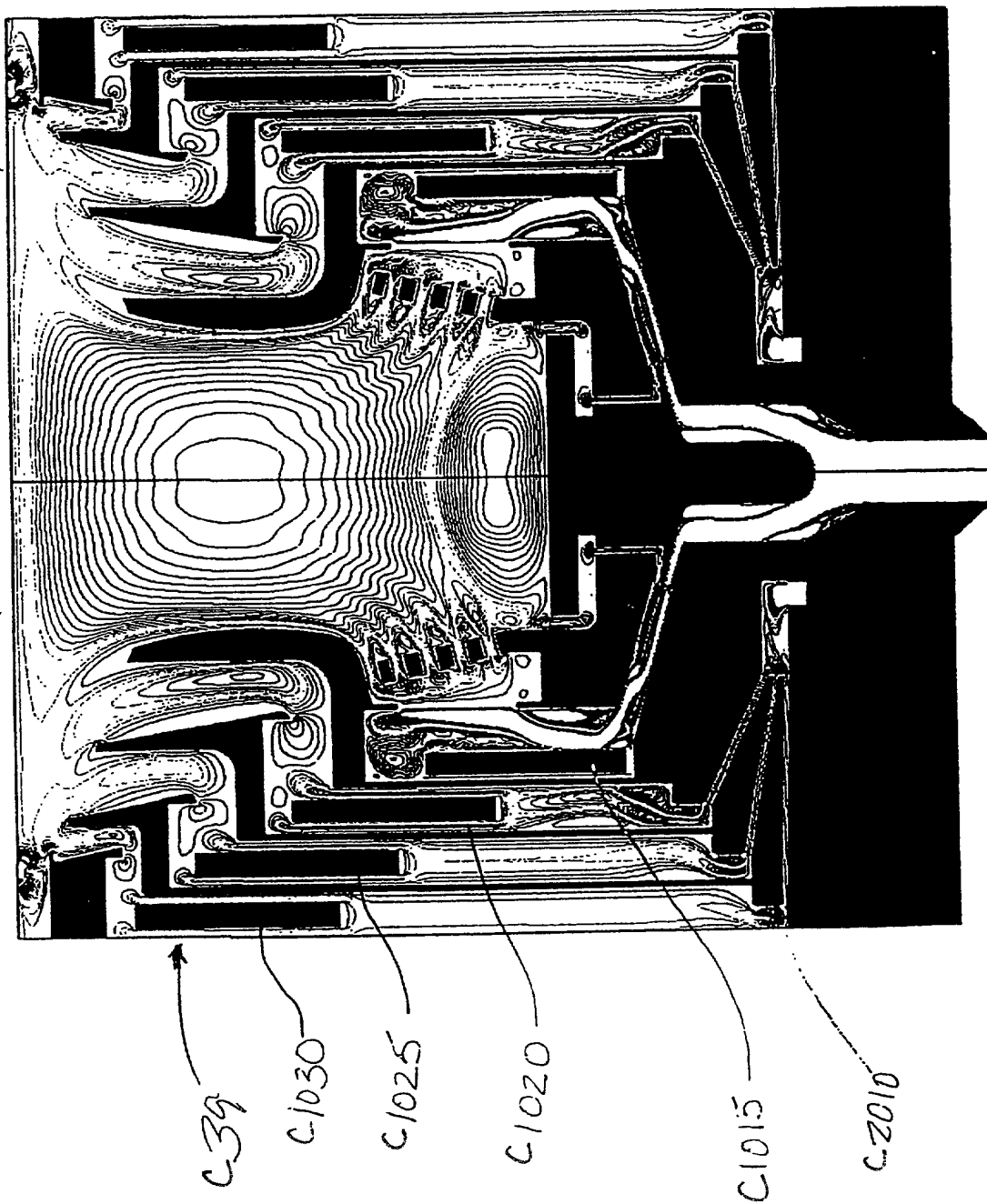
FIGURE C10

Workpiece Normal Velocity Contours

FIGURE C-11

Two Flow Paths Refreshing Anodes

(Scale -0.05 to 0.05 m/sec)



Workpiece-Normal Velocity Contours
Single Flow Path (No Flow Over Anodes)

(Scale -0.05 to 0.05 m/sec)

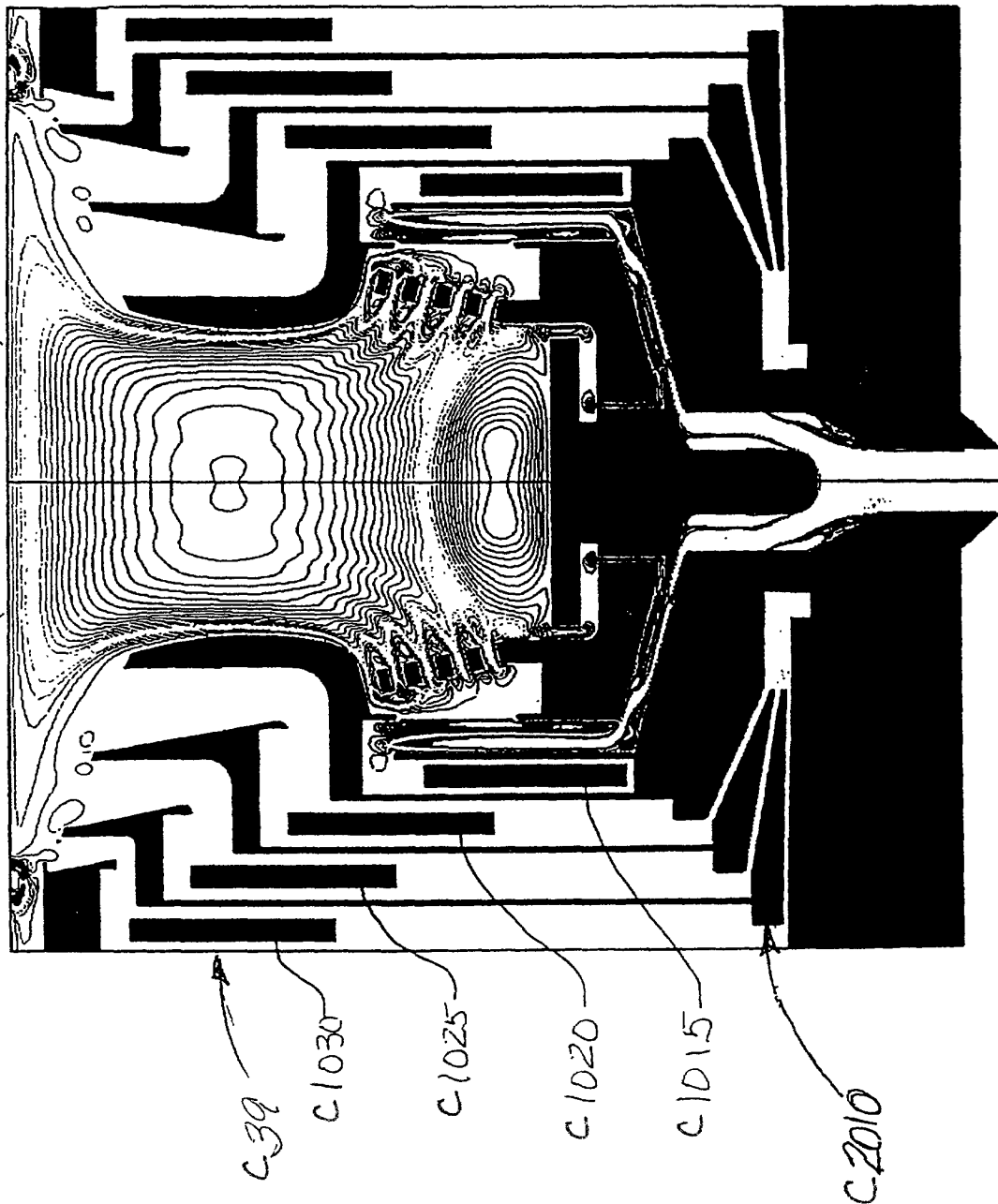
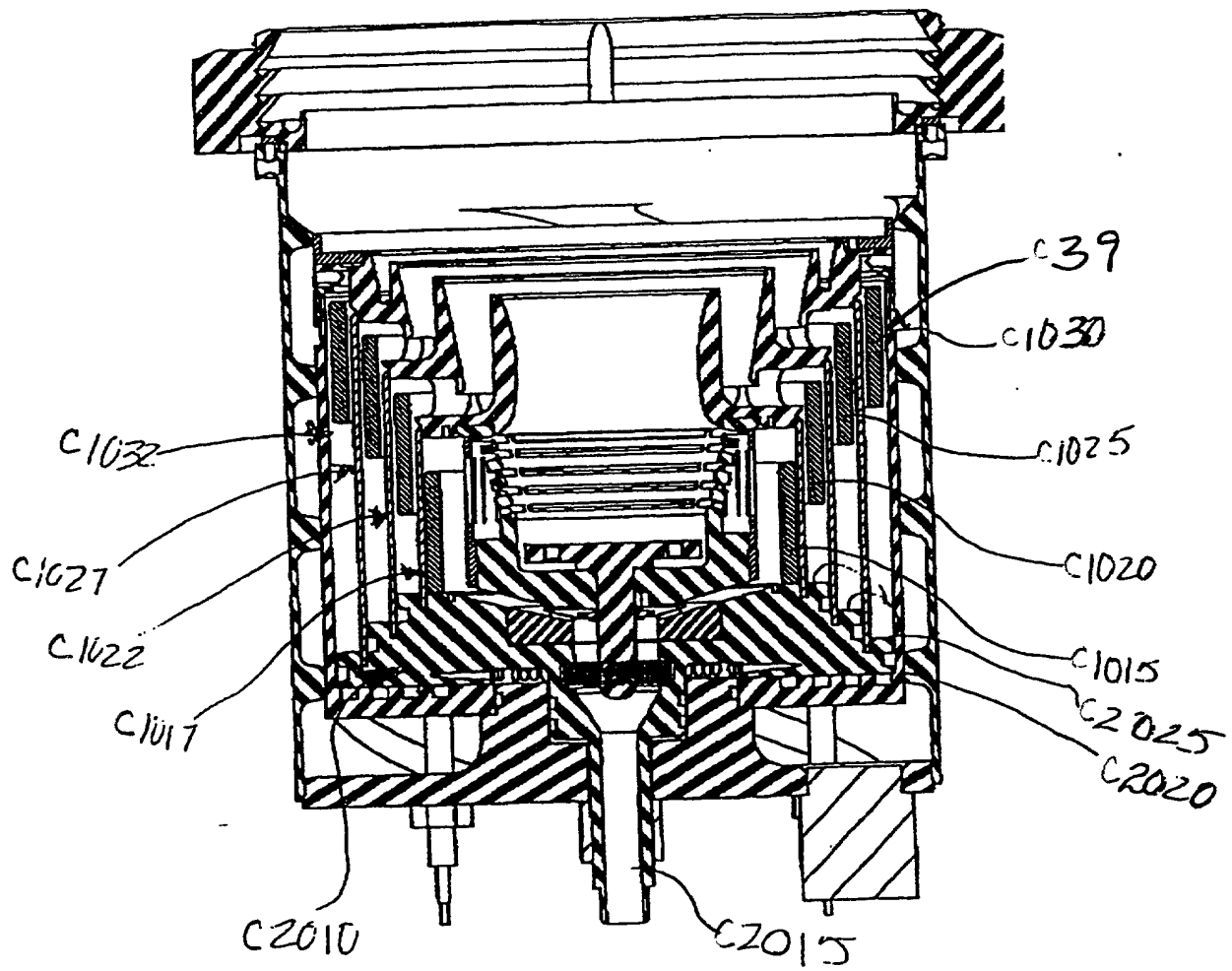


FIGURE C12

FIGURE C13



T06020" T6420660

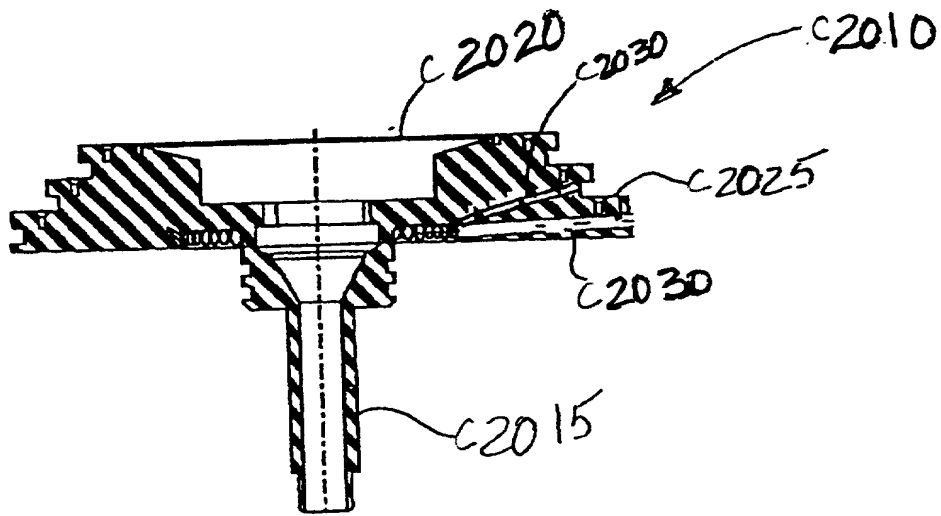


FIGURE C14

09902491-070901

FIG. 16

FIG. C15

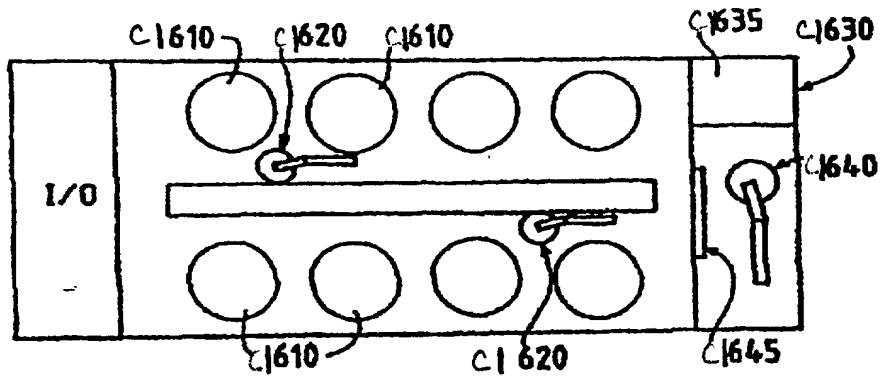
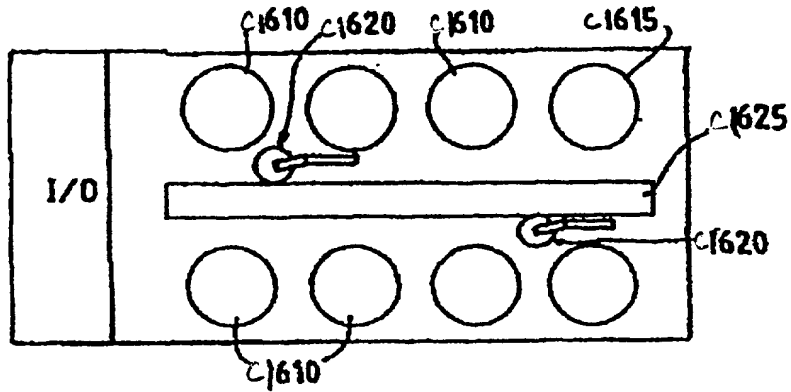


FIG. C16

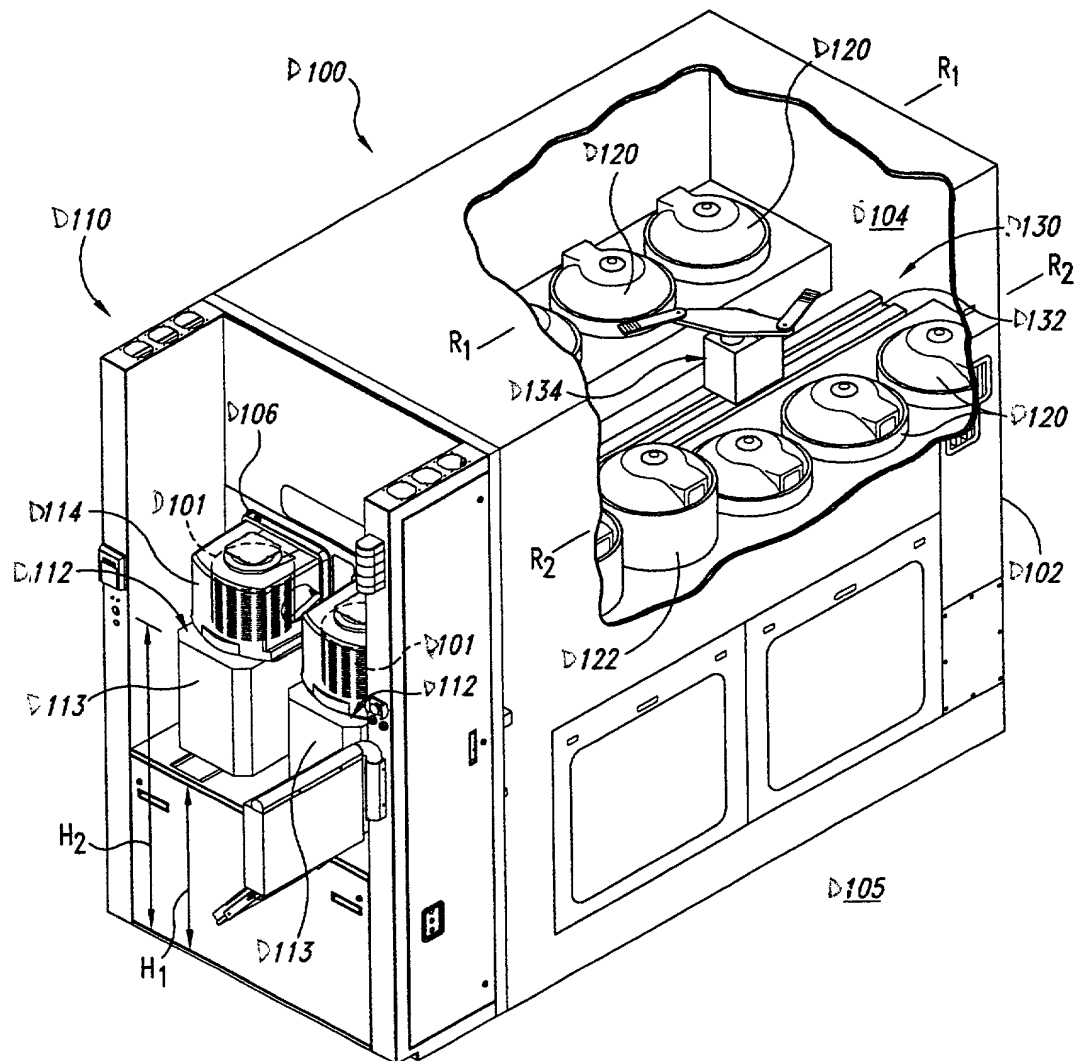


Fig. D1

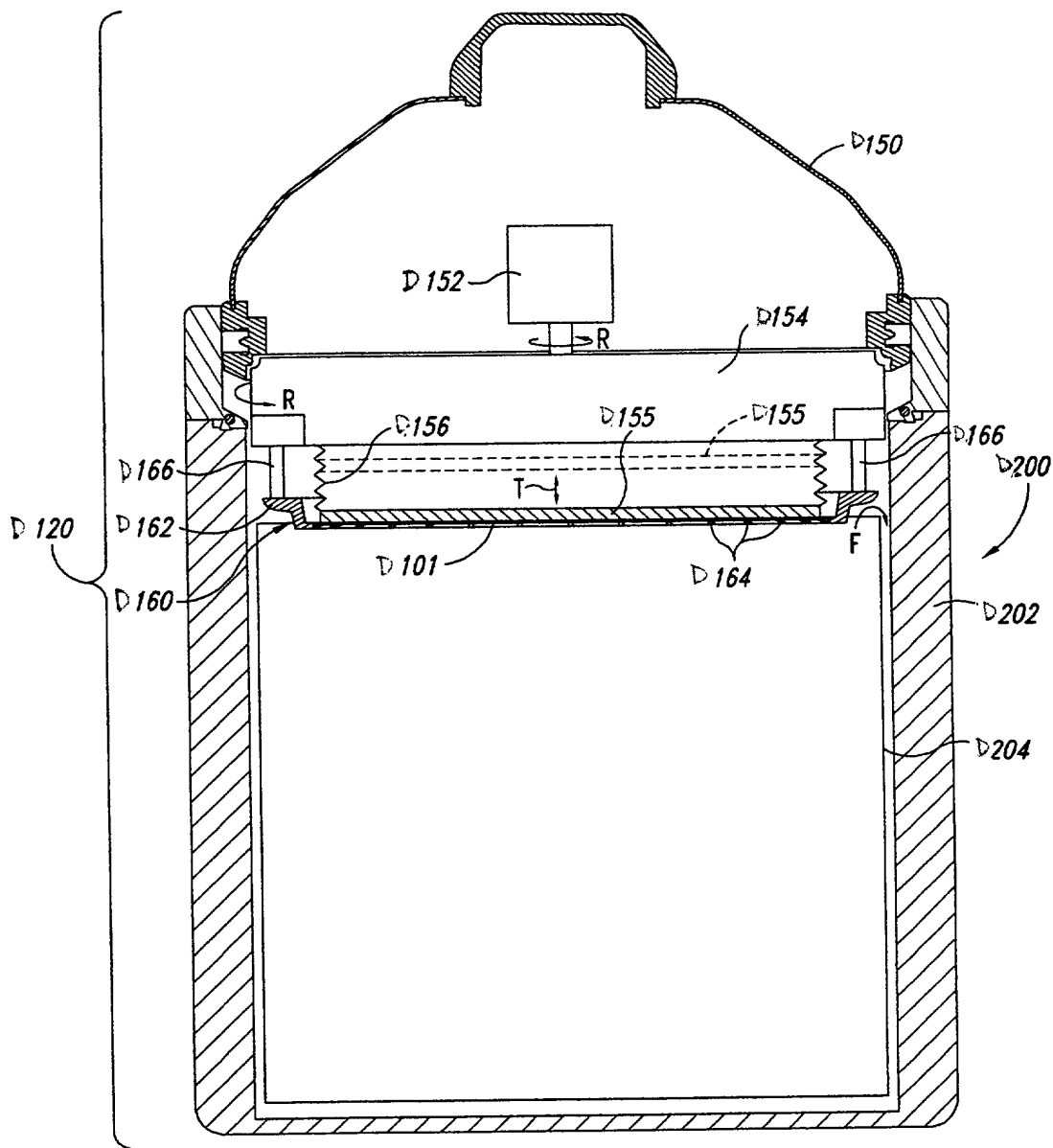


Fig. D2

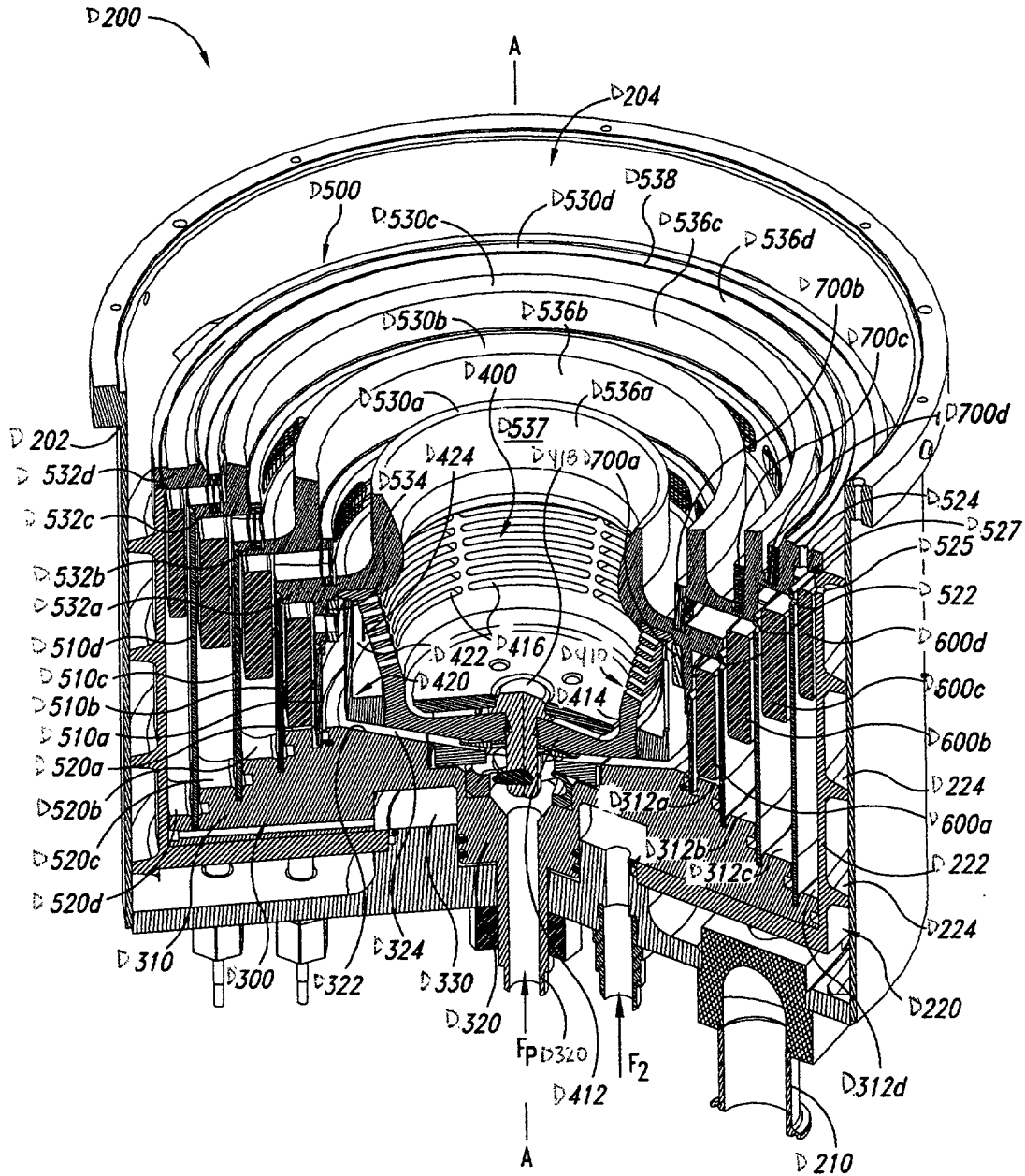
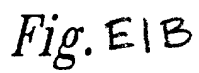
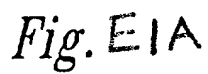
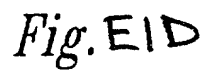
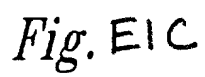


Fig. D3





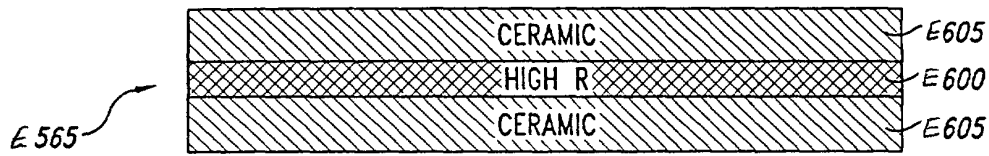


Fig. E2A

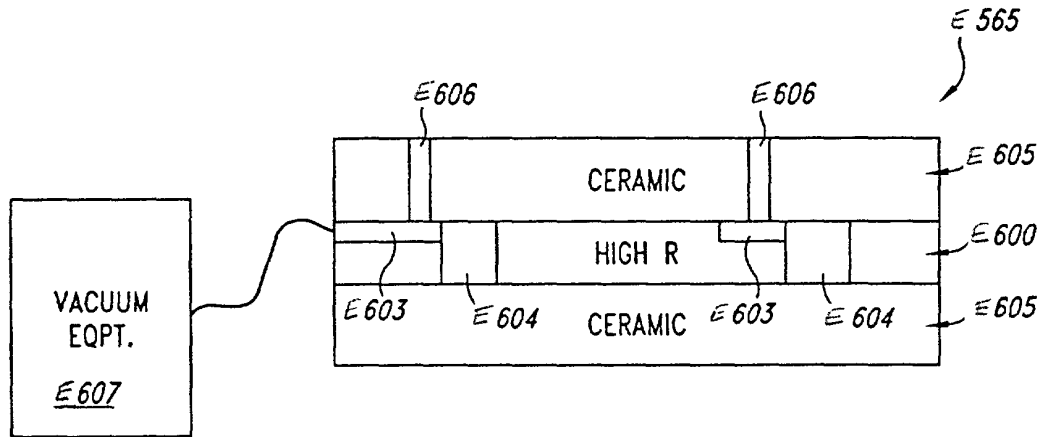


Fig. E2B

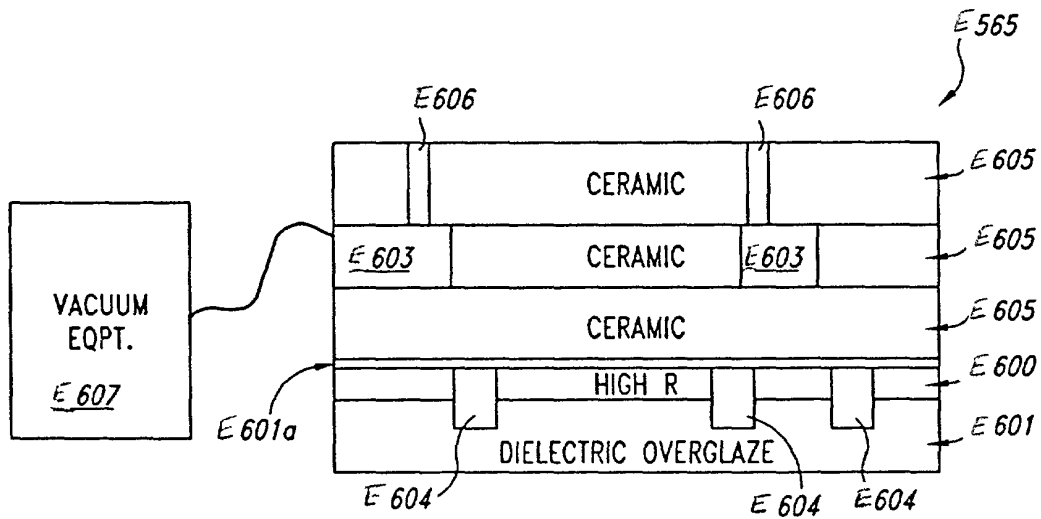


Fig. E2C

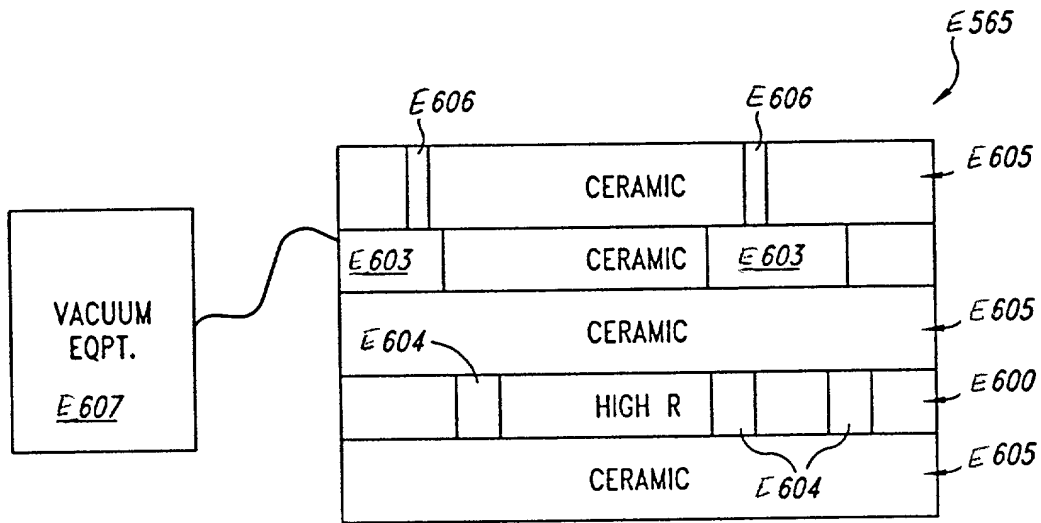


Fig. E2D

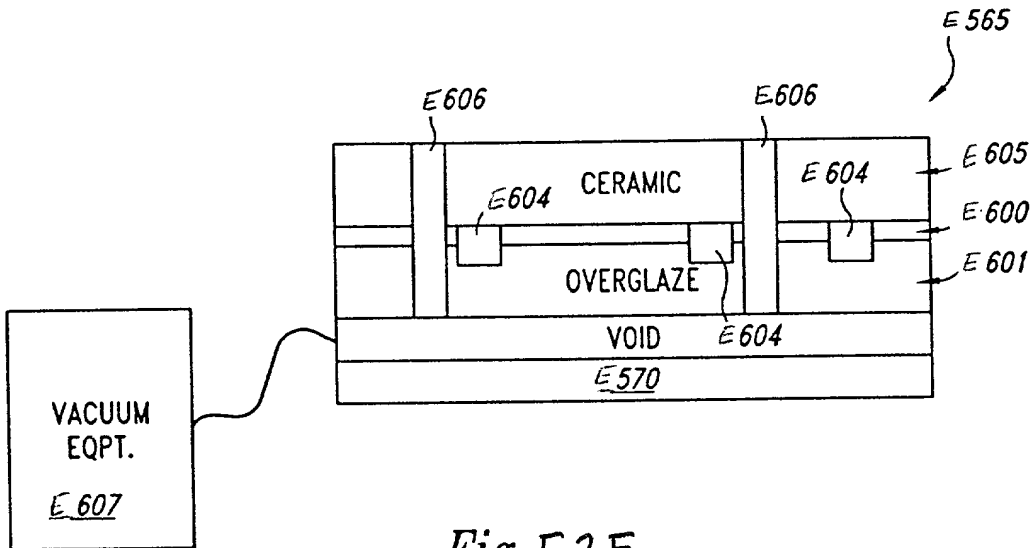


Fig. E2E

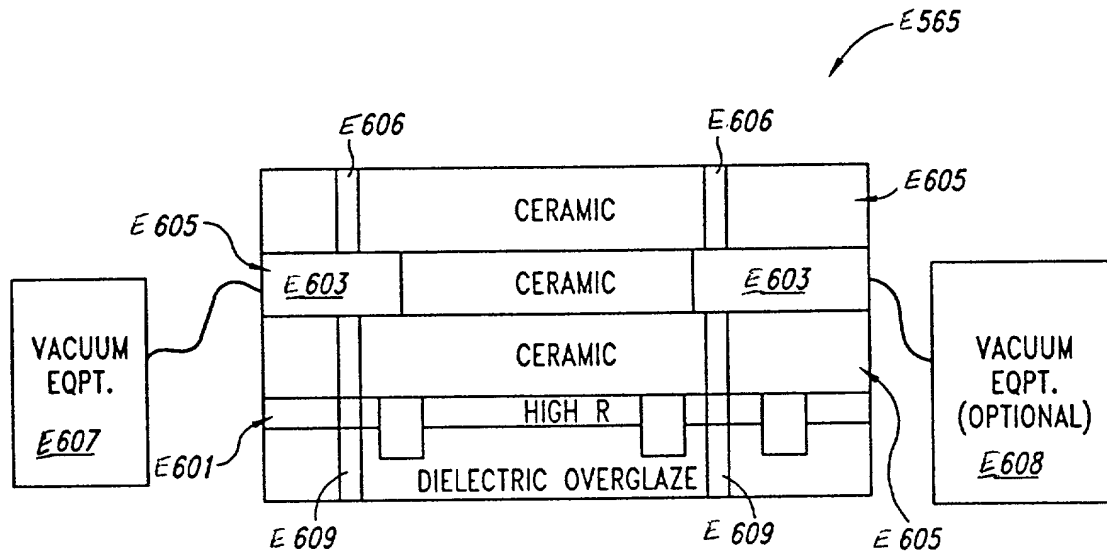


Fig. E2F

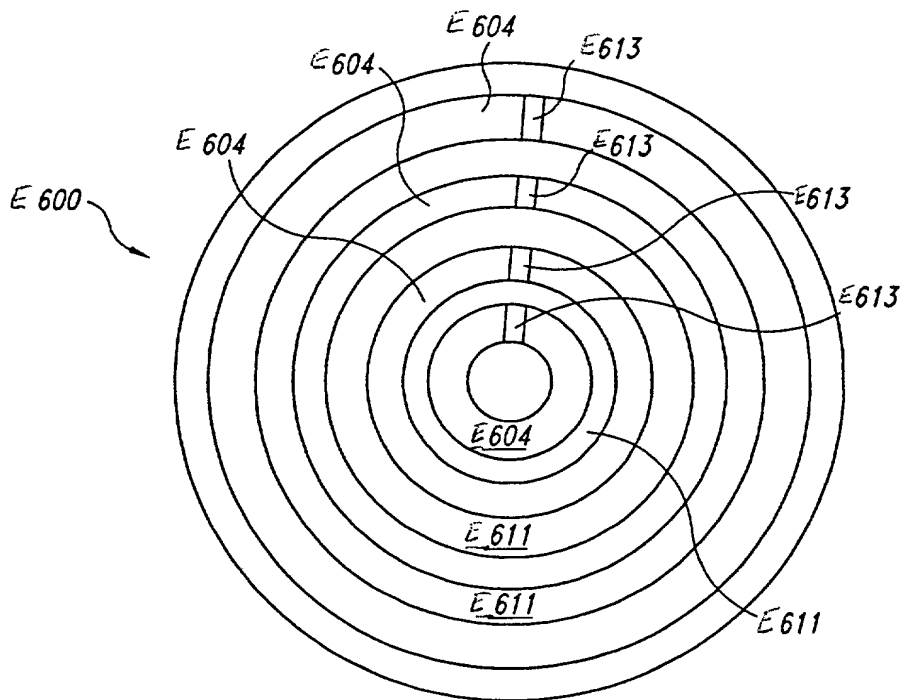


Fig. E2 G

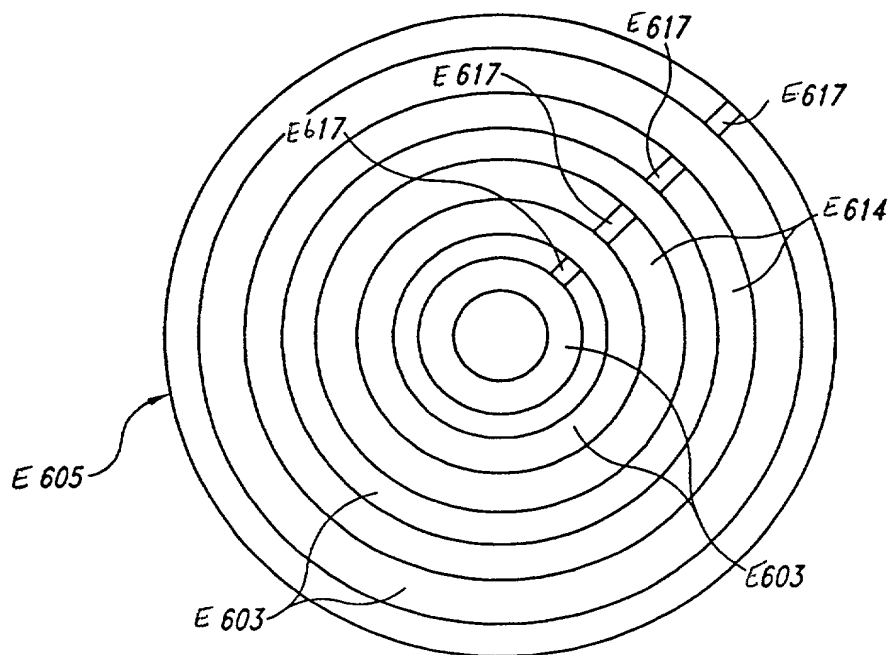


Fig. E2H

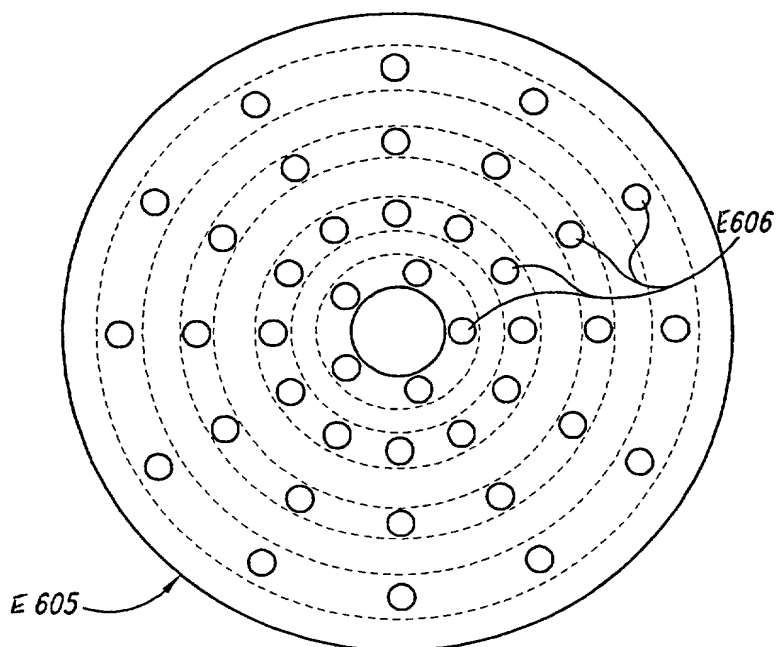


Fig. E2I

09902491.070901
T06020" T5420660

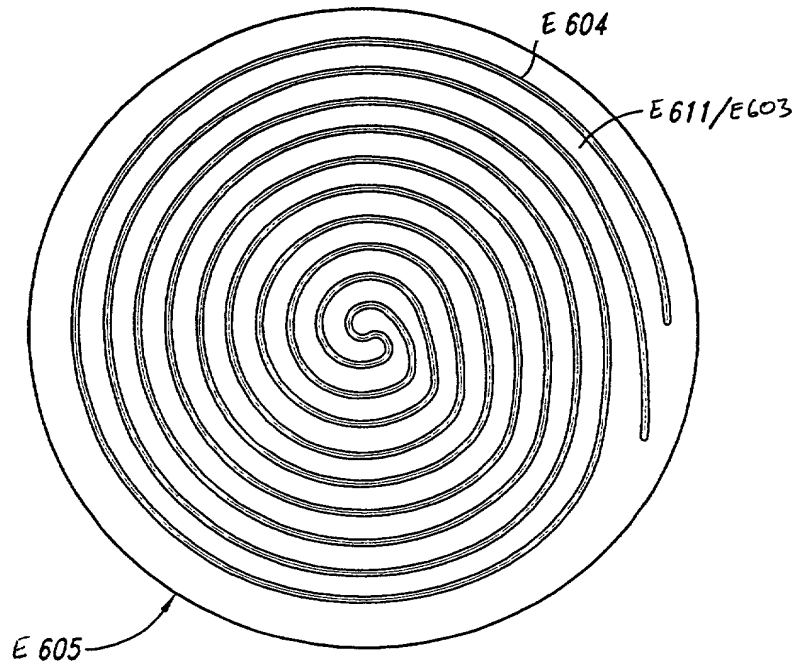


Fig. E2J

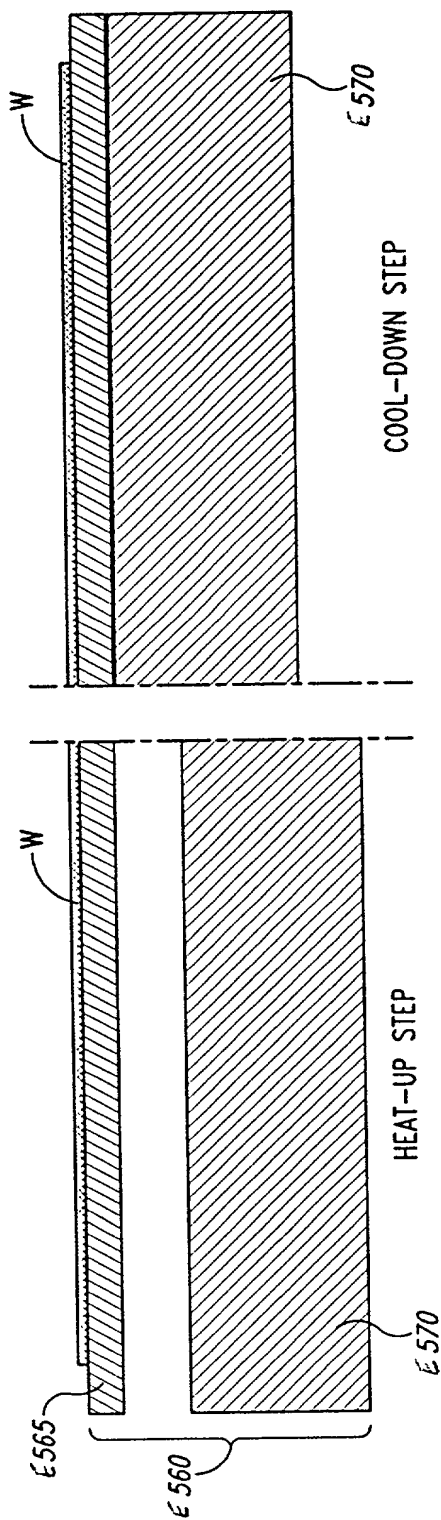


Fig. E3A

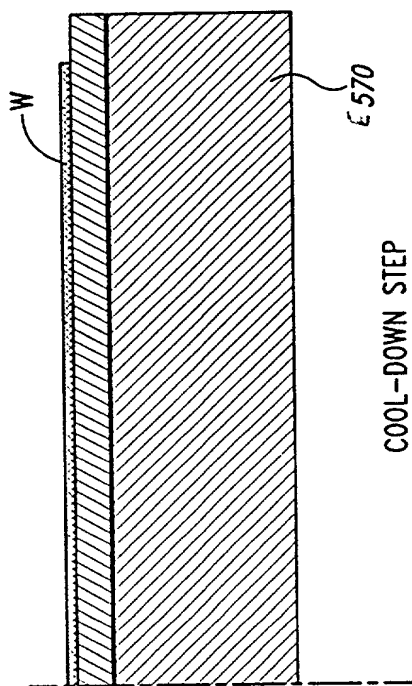


Fig. E3B

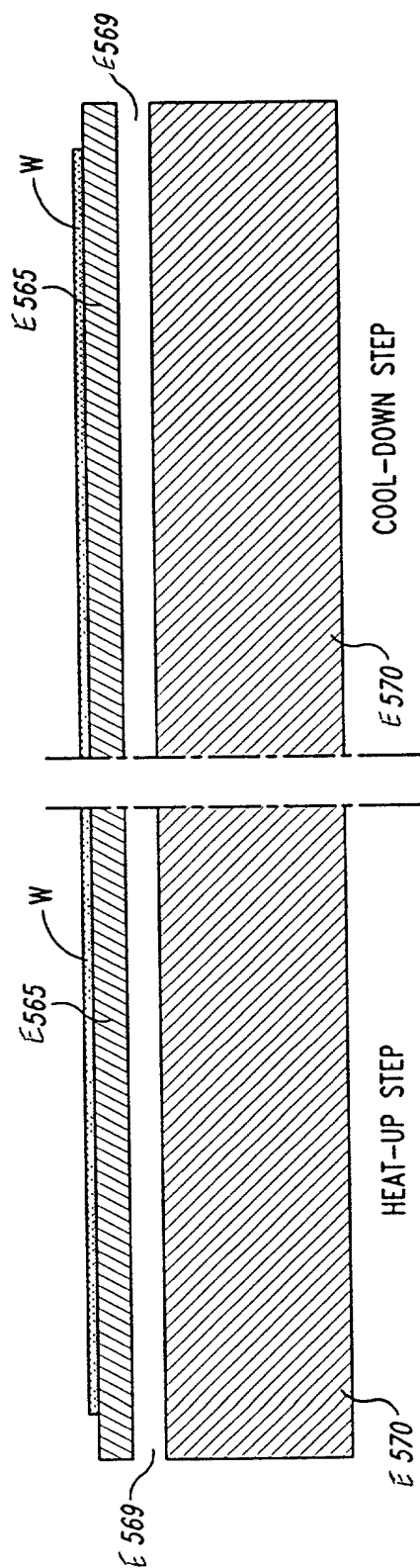
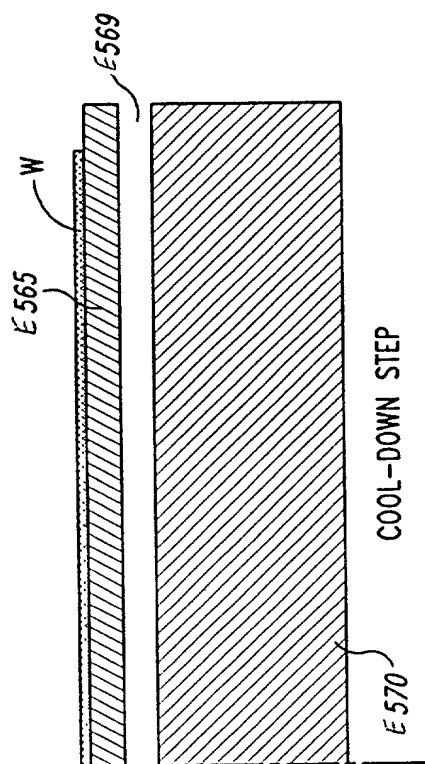


Fig. E4B

Fig. E4A



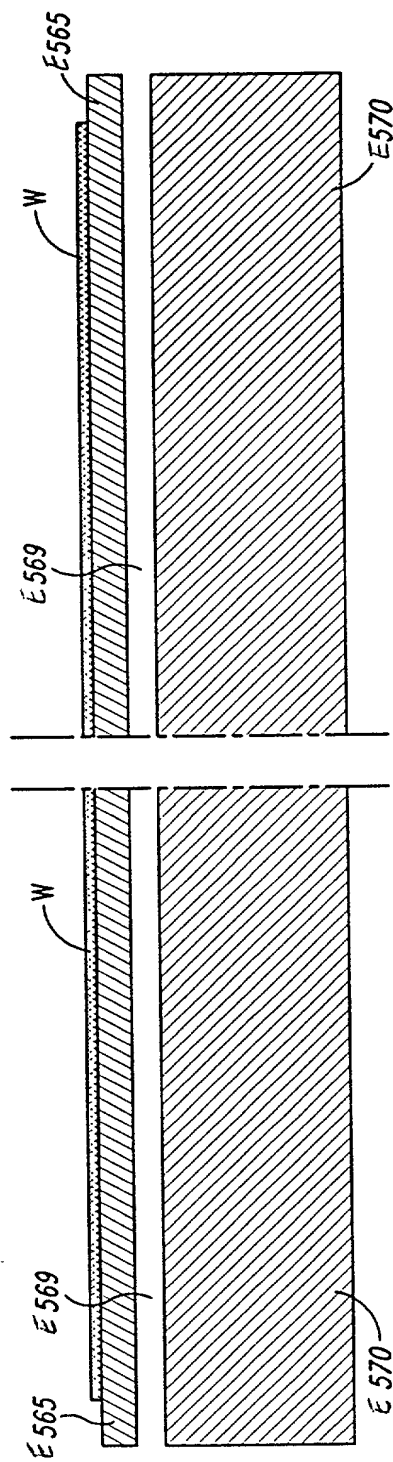


Fig. E5A

Fig. E5B

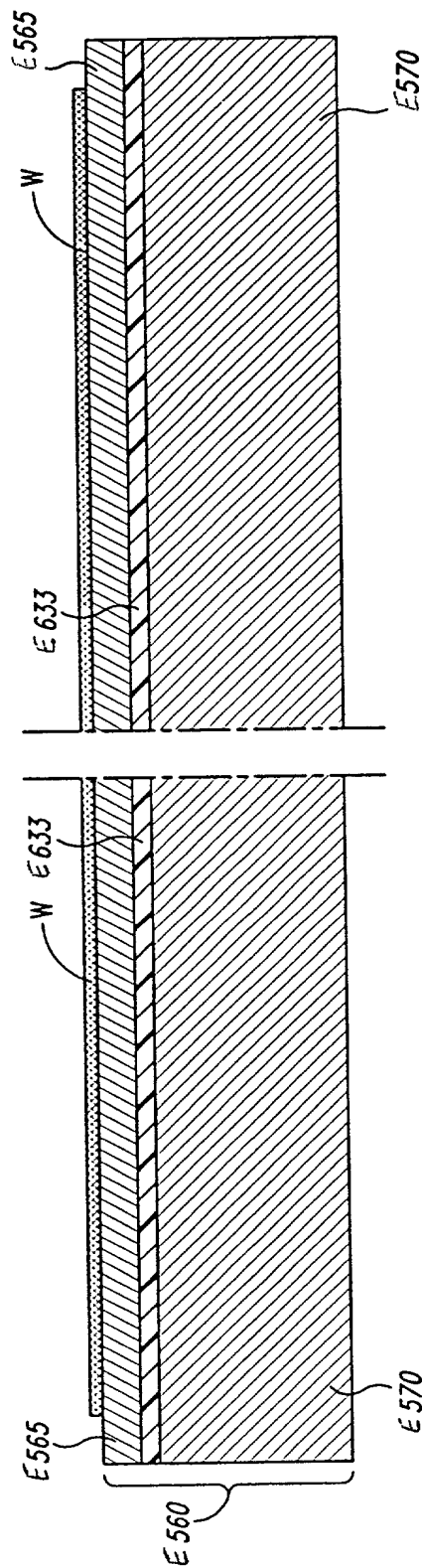


Fig. E6A

Fig. E6B

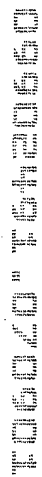
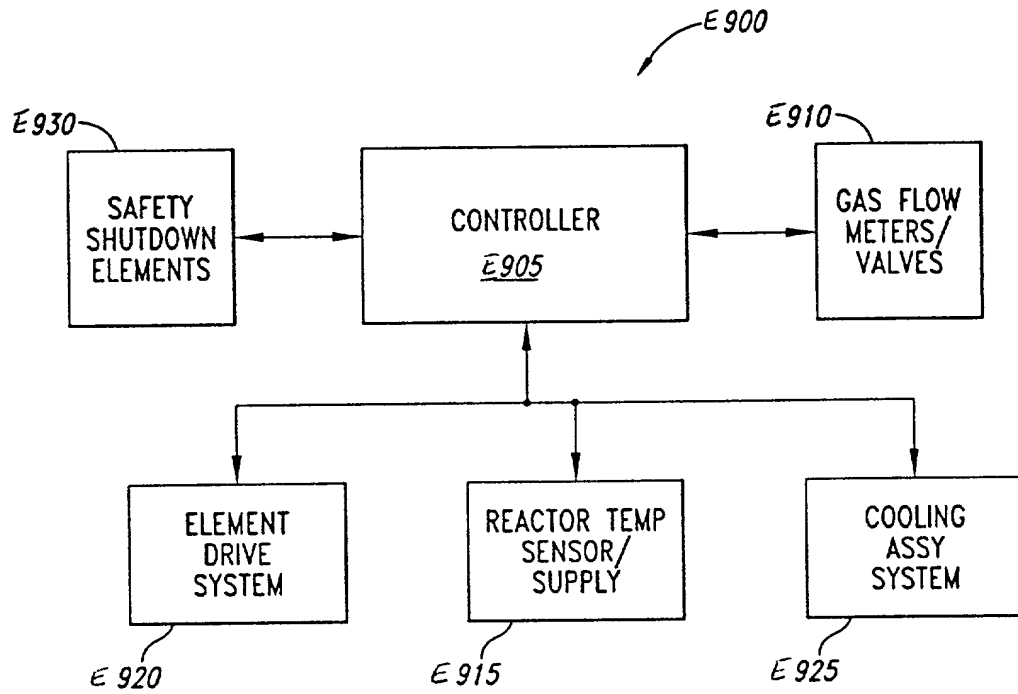


Fig. E7

*Fig. E8*

